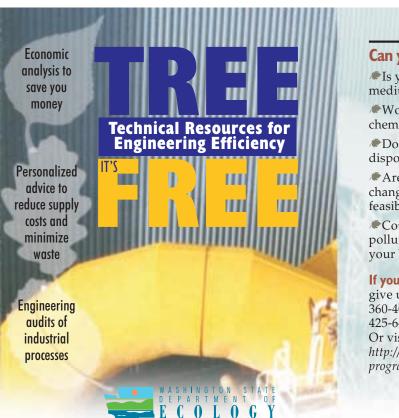## To inquire about FREE engineering assistance to streamline your business:

☛ Visit the TREE Web site at *http://www.ecy.wa.gov/ programs/hwtr/tree*

☛ Contact *Lynn Coleman* at 360-407-6738 or *lcol461@ecy.wa.gov* or
Michelle Costenaro at 425-649-7143 or *mcos461@ecy.wa.gov*

If you require this publication, in an alternate format, please contact *Tony Rossiter* at 360-407-7006 or TTY (for the speech or hearing impaired) 711 or 800-833-6388.

Economic analysis to save you money

TREE

Technical Resources for Engineering Efficiency

IT'S

FREE

Personalized advice to reduce supply costs and minimize waste

Engineering audits of industrial processes

WASHINGTON STATE
DEPARTMENT OF
ECOLOGY

Can your business use TREE?

☛ Is your business a small- to medium-sized industrial facility?

☛ Would you like to use water and chemicals more efficiently?

☛ Do you want to reduce your waste disposal costs?

☛ Are you willing to implement changes where economically feasible?

☛ Could a detailed analysis by pollution-prevention experts benefit your business?

If you answered yes

give us a call!
360-407-6738 or
425-649-7143
Or visit our Web site
http://www.ecy.wa.gov/ programs/hwtr/tree

"The savings in reduced operation costs has allowed us to devote more effort to our charitable mission."

Charlie Harris, *Chief Executive Officer, Skills Inc.*

The Technical Resources for Engineering Efficiency

(TREE) program offers free technical assistance to businesses.

The TREE team includes engineers and scientists with expertise in industrial processes and pollution prevention.

TREE finds ways for businesses to increase efficiency, reduce supply costs, decrease waste, and save money!

And did we mention…

It's FREE!

Increased efficiency

Showed businesses how to use 161 million gallons less water each year.

"This was a very successful project!"

Don Wilson, Process Manager, Basin Frozen Foods

"TREE is an excellent way to learn new ideas!"

Yvonne Cox, HR/HSE Manager, Saint Gobain

Reduced waste

Helped businesses reduce their production of hazardous waste by 229,000 pounds per year.

Saved businesses money

Recommended improvements that could save Washington businesses a total of $1,080,000 each year.

"I found the entire TREE team to be very courteous, professional and of incredible value… They helped show us ways to possibly save money, while at the same time reducing the amount of hazardous waste we create."

Eric Hampton, General Manager, Rainier Ballistics

More about the TREE team

☛ TREE is a service offered by the state Department of Ecology.

☛ The TREE team includes civil, mechanical, chemical and environmental engineers; biologists; and scientists with expertise in process modeling, industrial processes, and pollution prevention.

☛ TREE offers technical assistance – and does not perform regulatory enforcement.

☛ TREE won the Governor's Award for Service & Quality.

☛ TREE won the Most Valuable Pollution Prevention (MVP2) Award from the *National Pollution Prevention Roundtable* for outstanding, innovative pollution prevention projects.